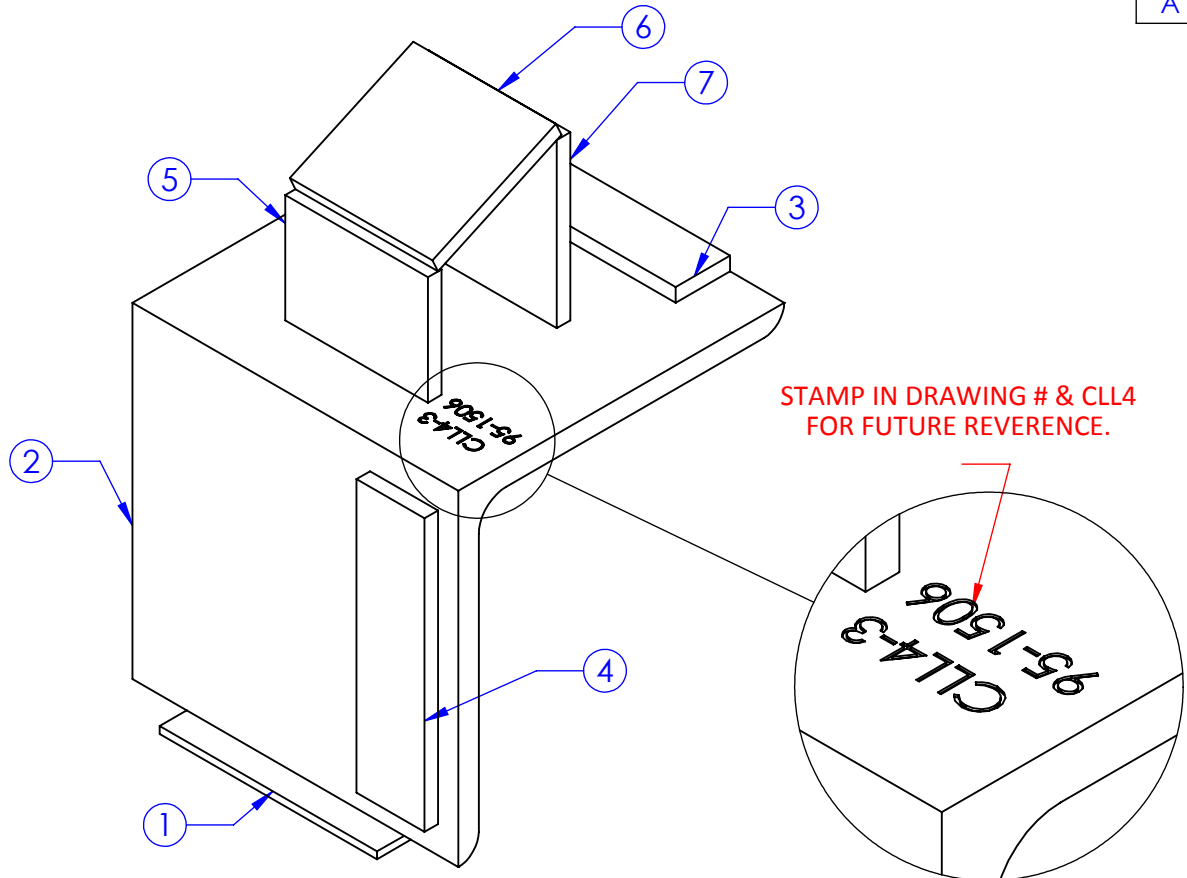
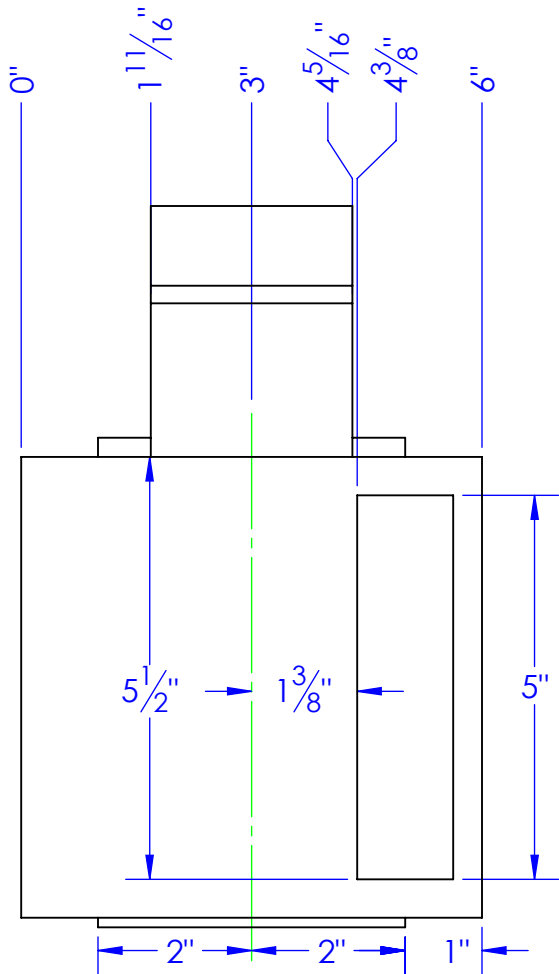
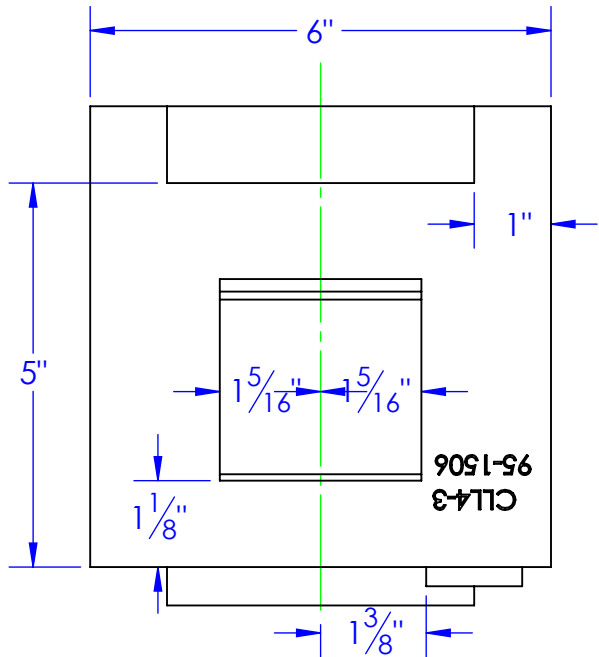
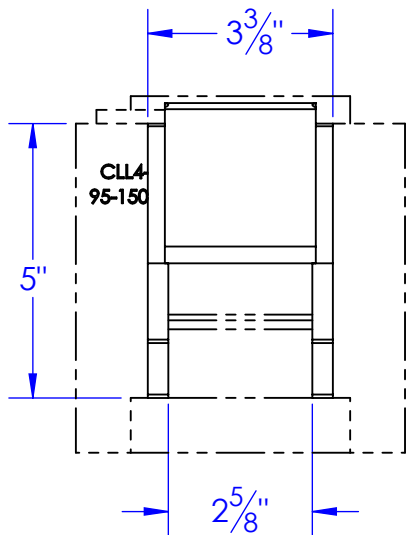
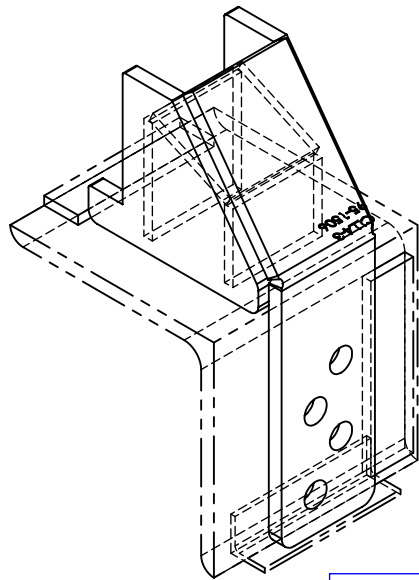
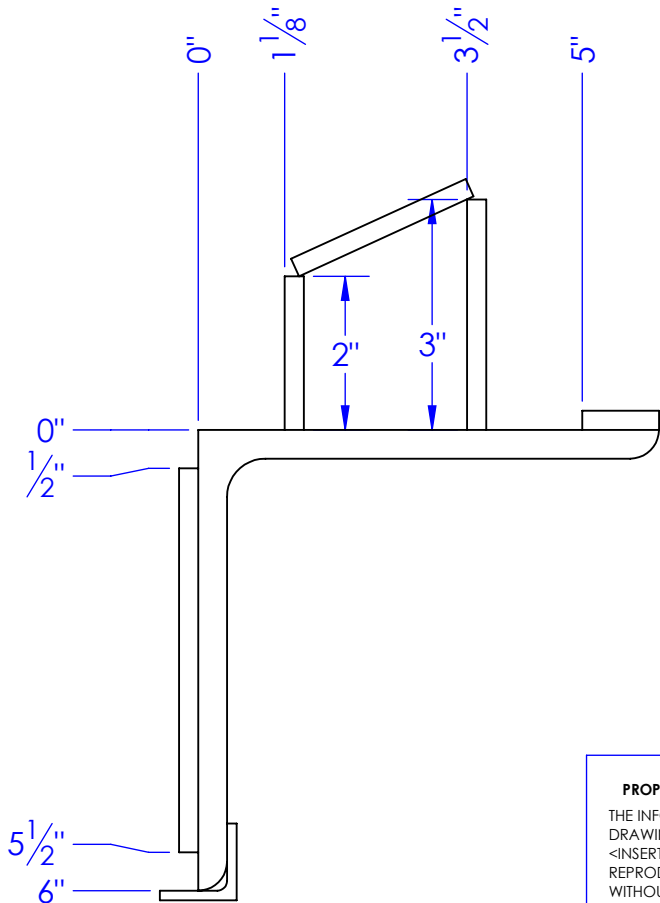
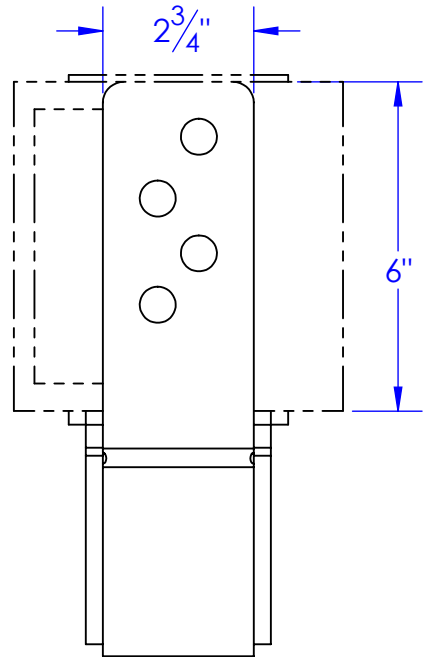


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	Al 1 x 1 L 4	LENGTH: 4"	Al 1x1x1/8	1
2	Al 6 x 6 x .375 L 6 CLL4-3	LENGTH: 6"	Al 6x6x3/8	1
3	Fl .25 X 1 L 4	LENGTH: 4"	Fl 1/4" x 1"	1
4	Fl .25 X 1.25 L 5	LENGTH: 5"	Fl 1/4" x 1-1/4"	1
5	Fl .25 x 2 L 2.625	LENGTH: 2-5/8"	Fl 1/4" x 2"	1
6	Fl .25 X 2.5 L 2.625	LENGTH: 2-5/8"	Fl 1/4" x 2-1/2"	1
7	Fl .25 X 3 L 2.625	LENGTH: 2-5/8"	Fl 1/4" x 3"	1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	3/29/2012	



DETAIL A
SCALE 1 : 1



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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH ± 1 BEND $\pm$
TWO PLACE DECIMAL ± 0.10
THREE PLACE DECIMAL ± 0.05
MATERIAL
DO NOT SCALE DRAWING

	NAME	DATE	P.O. BOX 248, SABETHA KS. 66534 (785) 284-3674 FAX (785) 284-3931		
DRAWN	HEATH	4/2/2012	TRIPLE C INC.		
PART #					
ASM #	JIG-CLL4-3				
COMMENTS:					
FIXTURE FOR WELDING UP CLL4 REAR			SIZE B	DWG. NO. 95-1506	REV A
			SCALE: 1:2.5	WEIGHT: 9.80	SHEET 1 OF 1